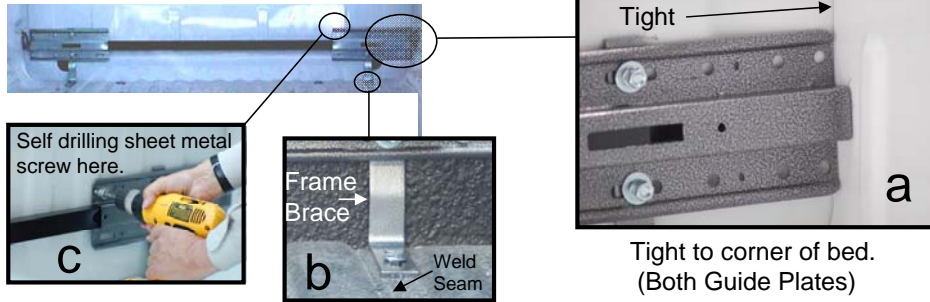


- STEP 3** – Position the guide plate and stabilizer bar assembly against the front wall of the bed then a) push or tap one of the guide plates tightly into the corner of the bed  
 b) check that the frame brace is resting in the flute next to the weld seam and is straight up and down.  
 c) secure the guide plate to the front bed wall with a self drilling sheet metal screw (provided in kit) in the location shown.



Secure the other guide plate in the same manner.

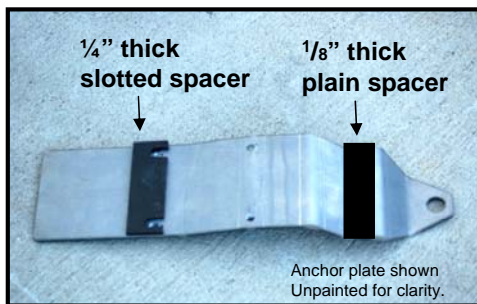
**STEP 4 – CENTER & SECURE THE STABILIZER BAR.**

If necessary, place a screwdriver in the slots of the guide plates and stabilizer bar and tap with a hammer or mallet to re-center the stabilizer bar. Once centered, secure the bar in place with the #14 self drilling sheet metal screws provided. (One per side only)

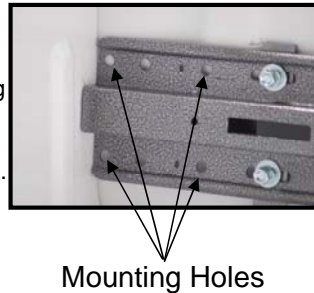


**STEP 5 - SPACER INSTALLATION**

Use double side adhesive strips provided in spacer package to attach spacers at locations shown.



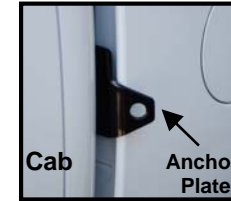
**STEP 6**– Drill four 7/16" holes through guide plate and bed front wall using the four large round holes as a drill guide. These holes align with the threaded holes in the black anchor plate.



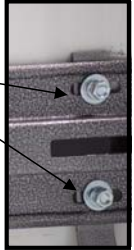
**STEP 6** – [Hardware Kit B]

Insert black anchor plate between bed and cab, then start (do not tighten) all 4 bolts through guide plate into threaded holes in black anchor plate.

Hint: The bolts will start easier if, prior to installation on truck, you run the bolts or a 3/8 x 24 tap through the threaded holes in the anchor plate to clear out paint.



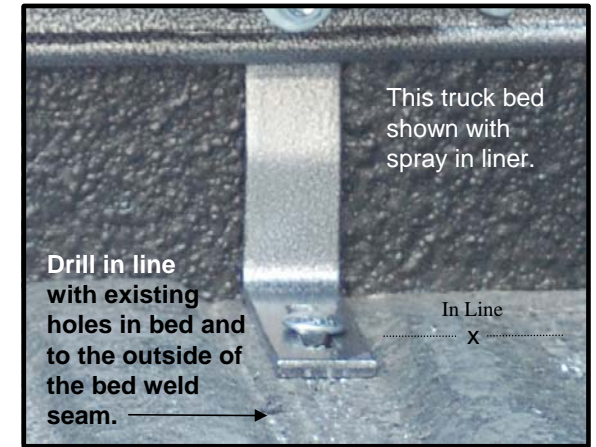
**STEP 7** – Set the "L" shaped frame braces straight up and down with the foot along the outside edge of the bed weld seam, then tighten the nuts holding the frame brace to the guide plate.



**STEP 8** – [Hardware Kit D]

Drill 3/8" dia. Hole through frame brace foot, bed, and frame/bed cross member at location shown.

Make sure drill is as vertical as possible in all directions.



**STEP 9** – Insert 5" Carriage bolt through hole and secure from beneath truck with reinforcing plate (passenger side only) flat washer, lock washer & hex nut (both sides).

View looking up from beneath truck.

Drivers Side

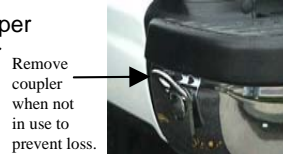
Passenger Side



## REAR ANCHOR INSTALLATION

**NOTE:** Rear anchors are installed in the end of the bumper. There is no precise mounting location since a variety of bumpers may be installed. The general guidelines are as follows:

1. Mounting location should be as flat & vertical as possible.
2. Be sure no moldings or bumper caps interfere with the removable coupler.
3. Check back side of selected mounting location to ensure adequate access for tightening nut.
4. Choose a location as far back as possible from the front edge of bumper while giving consideration to the other criteria listed above and center punch and drill a 1/8" pilot hole, then enlarge to 1/2". Install Anchor Bolt with 2" fender washer, lock washer & nut. **Flat edges of Anchor Bolt must be horizontal.**



## WARRANTY INFORMATION

### TERMS OF THE WARRANTY:

All products manufactured by Happijac Co. are warranted to the retail customer for one year from date of purchase against defects in material or workmanship. Any defective part(s) will be repaired or replaced (at Happijac's option) without charge, when returned transportation prepaid.

There are no other expressed warranties except as set forth above and any implied warranties are limited in duration to that of the expressed warranty. This warranty does not cover any damage due to misuse, negligence, or accidents. There is no warranty covering consequential damages, incidental damages, or incidental expenses including damage to property.

This warranty gives you specific legal rights. You may have other rights which may vary from state to state.

### WARRANTY CLAIMS:

All defective material must be returned to the factory via prepaid shipment. Upon inspection and determination of claims warranted, the factory will repair/replace the material at no charge and return the repaired/replaced material to the customer with delivery charges prepaid by Happijac via common carrier of Happijac's choosing. Upgrades and changes to shipping mode resulting in additional shipping costs shall be at customers expense.



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## Frame Mount Camper Tiedown System

**Models: FT-CG07** Fits: 2007 & Newer CHEV / GMC New Body  
Kits also needed: USB-010, CBB-07

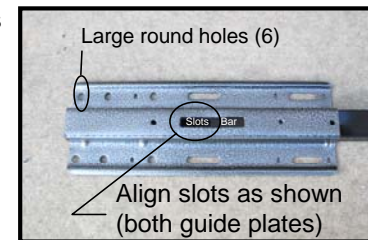
**IMPORTANT INFORMATION:** Please read carefully before beginning installation. Although this installation is similar to other Happijac installations with which you may be familiar, there are some important and necessary differences.

**PLEASE READ THESE INSTRUCTIONS COMPLETELY BEFORE PROCEEDING.**

## FRONT ANCHOR INSTALLATION

**STEP 1** – Lay out on a table or bench the guide plates and USB-010 stabilizer bar with the slots in the guide plates over the slots in the stabilizer bar. **DO NOT** screw the guide plates to the stabilizer bar at this time!

Note: The 6 large **round** holes in the guide plate must be to the outer ends of the assembly at both ends.



**STEP 2** – [Hardware Kit C] Loosely attach frame brace to guide plate by inserting the flat head, square shouldered plow bolts through the countersunk hole in frame brace and securing with flat washer, split lock washer and nut.

**Note: Do not tighten the nuts at this time. They will be tightened at a later step.**

