

**INSTALLATION INSTRUCTIONS**

For all steps below, refer to photos on reverse side of this page.

1. Locate the fender brace which runs from the bottom of the bed to the bottom of the fender, and remove the bolt at the bed end.
2. Place the bumper brace and bed brace, back over this hole and restart the bolt.  
*(Do not tighten.)*
3. Align the other end of the bumper brace over the existing hole in the bottom of the bumper and secure it with the hardware provided. *(It may be necessary to "tweek" the bumper back slightly to make this alignment.)*
4. Re-tighten the bolt under the bed holding the fender brace and bumper brace.
5. Repeat steps 1 - 4 for opposite side.

# 1999 & Newer Ford F250 Heavy / F350 Bumper Support

